

Safety Data Sheet

according to 29 CFR 1910.1200(g)

PlasmaCAL – Custom Standard

Revision date: 01/20/2026

Product code: AC18.19631

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2. Hazard(s) identification

Classification of the chemical

29 CFR Part 1910.1200

- Corrosive to metals: Met. Corr. 1
- Carcinogenicity: Carc. 2
- Acute toxicity: Acute Tox. 3 (dermal)
- Acute toxicity: Acute Tox. 4 (inhalation)
- Acute toxicity: Acute Tox. 4 (oral)
- Skin corrosion/irritation: Skin Corr. 1A
- Serious eye damage/eye irritation: Eye Dam. 1

Label elements

29 CFR Part 1910.1200

Signal word: Danger

Pictograms:



Hazard statements

- May be corrosive to metals
- Harmful if swallowed or if inhaled
- Toxic in contact with skin
- Causes severe skin burns and eye damage
- Suspected of causing cancer

Precautionary statements

- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Keep only in original container.
- Do not breathe mist/vapors/spray.
- Do not eat, drink or smoke when using this product.
- Use only outdoors or in a well-ventilated area.
- Wear protective gloves/protective clothing and eye protection/face protection.
- If swallowed: Rinse mouth. Do NOT induce vomiting.
- Call a poison center/doctor if you feel unwell.
- If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- Call a poison center/doctor if you feel unwell.
- Take off immediately all contaminated clothing and wash it before reuse.
- If inhaled: Remove person to fresh air and keep comfortable for breathing.
- If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- Immediately call a poison center/doctor.
- If exposed or concerned: Get medical advice/attention.
- Absorb spillage to prevent material damage.
- Store locked up.
- Store in corrosive resistant container with a resistant inner liner.

Hazards not otherwise classified

No data available

3. Composition/information on ingredients

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Mixtures

Chemical characterization

Mixtures in aqueous solution

Relevant ingredients

CAS No	Components	Quantity
7697-37-2	nitric acid	5 %
7664-39-3	Hydrofluoric acid ... %	1 %
1309-64-4	antimony trioxide	0.12 %

Further Information

No data available

4. First-aid measures

Description of first aid measures

General information

Self-protection of the first aider

After inhalation

Provide fresh air.

Call a physician immediately.

After contact with skin

Wash immediately with: Water, Calcium gluconate solution

Take off immediately all contaminated clothing and wash it before reuse .

Call a physician immediately.

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist.

Remove contact lenses, if present and easy to do. Continue rinsing.

Protect uninjured eye.

After ingestion

Rinse mouth immediately and drink plenty of water.

Do NOT induce vomiting. Do not allow a neutralisation agent to be drunk.

Call a physician immediately.

Most important symptoms and effects, both acute and delayed

Causes burns.

Irritant

Indication of any immediate medical attention and special treatment needed

No data available

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

Co-ordinate fire-fighting measures to the fire surroundings.

Unsuitable extinguishing media

no restriction

Specific hazards arising from the chemical

Non-combustible liquids

Hazardous combustion products

In case of fire may be liberated:

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Nitrogen oxides (NOx)

Hydrogen fluoride

Special protective equipment and precautions for fire-fighters

In case of fire: Wear self-contained breathing apparatus.

Avoid contact with skin, eyes and clothes.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

Use water spray jet to protect personnel and to cool endangered containers.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

General advice

Corrosive to metals.

For non-emergency personnel

Provide adequate ventilation.

Use personal protection equipment.

Avoid contact with skin, eyes and clothes.

Remove persons to safety.

Emergency procedures

Consult an expert

Do not breathe dust/fume/gas/mist/vapors/spray.

For emergency responders

Precautionary statements For emergency responders : Personal protection equipment (PPE): see section 8

Environmental precautions

Do not allow to enter into surface water or drains.

Methods and material for containment and cleaning up

For containment

Cover drains.

Prevent spread over a wide area (e.g. by containment or oil barriers).

Collect in closed and suitable containers for disposal.

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

For cleaning up

Clean contaminated articles and floor according to the environmental legislation.

Other information

Provide adequate ventilation.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear breathing apparatus if exposed to vapors/dusts/aerosols.

Reference to other sections

Safe handling: see section 7

Personal protection equipment (PPE): see section 8

Disposal: see section 13

7. Handling and storage

Precautions for safe handling

Advice on safe handling

Read label before use. Handle and open container with care.

When using do not eat, drink, smoke, sniff. Use personal protection equipment.

Provide adequate ventilation. Avoid contact with skin, eyes and clothes.

Do not breathe vapor or spray. Use extractor hood (laboratory).

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Advice on protection against fire and explosion

Usual measures for fire prevention.

Advice on general occupational hygiene

Keep away from food, drink and animal feedingstuffs. Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink. Avoid: aerosol or mist formation Do not breathe vapor or spray.

Further information on handling

Draw up and observe skin protection programme.
Wash hands and face before breaks and after work and take a shower if necessary.
Take off immediately all contaminated clothing and wash it before reuse.

Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Corrosive to metals.
Unsuitable container/equipment material: Metal, Glass
The product develops hydrogen in an aqueous solution in contact with metals.

Hints on joint storage

To follow: National regulations

Further information on storage conditions

Keep container tightly closed.

8. Exposure controls/personal protection

Control parameters

Exposure limits

CAS No	Substance	ppm	mg/m ³	Category	Origin
1309-64-4	Antimony trioxide (inhalable fraction)	-	0.02	TWA (8 h)	ACGIH-2025
7664-39-3	Hydrogen fluoride (as F)	3	-	TWA (8 h)	REL
7664-39-3	Hydrogen fluoride, as F	0.5		TWA (8 h)	ACGIH-2025
		2		Peak	ACGIH-2025
7664-39-3	Hydrogen fluoride	3	2.5	TWA (8 h)	REL
		C 6	C 5	15 min	REL
7697-37-2	Nitric acid	2	5	TWA (8 h)	REL
		2	5	TWA (8 h)	REL
		4	10	STEL (15 min)	REL
7697-37-2	Nitric acid	2	5.2	TWA (8 h)	ACGIH-2025
		4	10	STEL (15 min)	ACGIH-2025

Biological Exposure Indices (BEI-ACGIH)

CAS No	Substance	Determinant	Value	Test material	Sampling time
-	FLUORIDES	Fluoride	2 mg/L	urine	Prior to shift

Additional advice on limit values

Observe in addition any national regulations!

Exposure controls

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Appropriate engineering controls

Technical measures and the application of suitable work processes have priority over personal protection equipment.

If handled uncovered, arrangements with local exhaust ventilation have to be used.

Individual protection measures, such as personal protective equipment

Eye/face protection

goggles

Wear eye/face protection.

Hand protection

Wear suitable gloves. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing. Take off immediately all contaminated clothing.

Wash hands before breaks and after work.

The choice of body protection depends on the concentration and quantity of hazardous substances. The chemical resistance of the protective agents should be clarified with their suppliers.

Respiratory protection

Respiratory protection necessary at: aerosol or mist formation

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented. A respiratory protection program that meets OSHA's 29 CFR 1910.134 requirements must be followed whenever workplace conditions warrant a respirator's use.

Thermal hazards

No data available

Environmental exposure controls

Do not allow to enter into surface water or drains.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state:	Liquid	
Color:	clear	
Odor:	odorless	
Odour threshold:	No data available	
Melting point/freezing point:		No data available
Boiling point or initial boiling point and boiling range:		No data available
Flammability:		No data available
Lower explosion limits:		No data available
Upper explosion limits:		No data available
Flash point:		No data available
Auto-ignition temperature:		No data available
Decomposition temperature:		No data available
pH-Value:		No data available
Viscosity / kinematic:		No data available
Water solubility:		No data available
Solubility in other solvents		
No data available		

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Dissolution rate:	No data available
Partition coefficient n-octanol/water:	No data available
Dispersion stability:	No data available
Vapor pressure:	No data available
Vapor pressure:	No data available
Density (at 21.7 °C):	1.032 g/cm ³
Relative density:	No data available
Bulk density:	No data available
Relative vapour density:	No data available
Particle characteristics:	No data available

Other information

Information with regard to physical hazard classes

Explosive properties

No data available

Sustained combustibility:

No data available

Self-ignition temperature

Solid:

No data available

Gas:

No data available

Oxidizing properties

No data available

Other safety characteristics

Evaporation rate:

No data available

Solvent separation test:

No data available

Solvent content:

0%

Solid content:

0%

Sublimation point:

No data available

Softening point:

No data available

Pour point:

No data available

No data available:

Viscosity / dynamic:

No data available

Flow time:

No data available

Further Information

Corrosive to metals.

10. Stability and reactivity

Reactivity

Corrosive to metals.

Chemical stability

The product is stable under storage at normal ambient temperatures.

Possibility of hazardous reactions

Alkali (lye)

The product develops hydrogen in an aqueous solution in contact with metals.

Conditions to avoid

No data available

Incompatible materials

Cellulose

Metal

Glass

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Hazardous decomposition products

In case of fire may be liberated:
SECTION 5: Fire fighting measures

Further information

No data available

11. Toxicological information

Route(s) of Entry

There are no data available on the mixture itself.

Information on toxicological effects

Toxicokinetics, metabolism and distribution

There are no data available on the mixture itself.

Acute toxicity

Toxic in contact with skin
Harmful if inhaled
Harmful if swallowed

ATEmix calculated

ATE (oral) 500,0 mg/kg; ATE (dermal) 500,0 mg/kg

CAS No	Components				
	Exposure route	Dose	Species	Source	Method
7697-37-2	nitric acid				
	inhalation vapour	ATE 2,65 mg/l			
7664-39-3	Hydrofluoric acid ... %				
	oral	ATE 5 mg/kg			
	dermal	ATE 5 mg/kg			
	inhalation vapour	ATE 0,5 mg/l			
	inhalation dust/mist	ATE 0,05 mg/l			
	inhalation (1 h) gas	LC50 2240 ppm	Rat	Study report (1990)	OECD Guideline 403

Irritation and corrosivity

Skin corrosion/irritation: Causes severe skin burns and eye damage
Serious eye damage/eye irritation: Causes serious eye damage

Sensitizing effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Suspected of causing cancer (antimony trioxide)
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Reproductive toxicity: Based on available data, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure

Based on available data, the classification criteria are not met.

Specific target organ toxicity (STOT) - repeated exposure

Based on available data, the classification criteria are not met.

Carcinogenicity (OSHA): No ingredient of this mixture is listed.
Carcinogenicity (IARC): Antimony trioxide (CAS 1309-64-4) is listed in group 2A.
Carcinogenicity (NTP): Antimony trioxide (CAS 1309-64-4) is listed in group RAHC.

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Aspiration hazard

Based on available data, the classification criteria are not met.

Specific effects in experiment on an animal

There are no data available on the mixture itself.

Additional information on tests

There are no data available on the mixture itself.

Practical experience

There are no data available on the mixture itself.

Information on other hazards

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

Other information

There are no data available on the mixture itself.

Further information

There are no data available on the mixture itself.

12. Ecological information

Persistence and degradability

There are no data available on the mixture itself.

Bioaccumulative potential

There are no data available on the mixture itself.

Mobility in soil

There are no data available on the mixture itself.

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

Other adverse effects

Discharge into the environment must be avoided.

Further information

Do not allow to enter into surface water or drains.

13. Disposal considerations

Waste treatment methods

Disposal recommendations

Send to a physico-chemical treatment facility under observation of official regulations.
Do not empty into drains.

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

14. Transport information

U.S. DOT 49 CFR 172.101

UN number or ID number:

UN 3264

Proper shipping name:

CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (nitric acid, Hydrofluoric acid)

Transport hazard class(es):

8

Packing group:

III

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Hazard label: 8
 Special Provisions: IB3, T7, TP1, TP28
 Limited quantity: 60 L

Marine transport (IMDG)

UN number or ID number: UN 3264
UN proper shipping name: CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (nitric acid, Hydrofluoric acid)

Transport hazard class(es): 8

Packing group: III

Hazard label: 8
 Special Provisions: 223 274
 Limited quantity: 5 L
 Excepted quantity: E1
 EmS: F-A, S-B
 Segregation group: 1 - acids

Air transport (ICAO-TI/IATA-DGR)

UN number or ID number: UN 3264
UN proper shipping name: CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (nitric acid, Hydrofluoric acid)

Transport hazard class(es): 8

Packing group: III

Hazard label: 8
 Special Provisions: A3 A803
 Limited quantity Passenger: 1 L
 Passenger LQ: Y841
 Excepted quantity: E1
 IATA-packing instructions - Passenger: 852
 IATA-max. quantity - Passenger: 5 L
 IATA-packing instructions - Cargo: 856
 IATA-max. quantity - Cargo: 60 L

Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

Special precautions for user

No data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No data available

Other applicable information

No data available

15. Regulatory information
U.S. Regulations
National regulatory information

SARA Section 302 Extremely hazardous substances:

Nitric acid (conc. < 80%) (7697-37-2): Reportable quantity = 1,000 lbs., Threshold planning quantity = 1,000 lbs.

Hydrofluoric acid (conc. 50% or greater) (7664-39-3): Reportable quantity = 100 lbs., Threshold planning quantity = 100 lbs.

SARA Section 304 CERCLA:

Nitric acid (conc. < 80%) (7697-37-2): Reportable quantity = 1,000 (454) lbs. (kg)

Hydrofluoric acid (conc. 50% or greater) (7664-39-3): Reportable quantity = 100 (45.4) lbs. (kg)

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Antimony trioxide (1309-64-4): Reportable quantity = 1,000 (454) lbs. (kg)

SARA Section 311/312 Hazards:

Nitric acid (conc. < 80%) (7697-37-2): Fire hazard, Immediate (acute) health hazard

Hydrofluoric acid (conc. 50% or greater) (7664-39-3): Immediate (acute) health hazard

Antimony trioxide (1309-64-4): Delayed (chronic) health hazard

SARA Section 313 Toxic release inventory:

Nitric acid (conc. < 80%) (7697-37-2): De minimis limit = 1.0 %, Reportable threshold = Standard

Hydrofluoric acid (conc. 50% or greater) (7664-39-3): De minimis limit = 1.0 %, Reportable threshold = Standard

Antimony trioxide (1309-64-4): De minimis limit = 1.0 %, Reportable threshold = Standard

Clean Air Act Section 112(r):

Hydrofluoric acid (conc. 50% or greater) (7664-39-3): Threshold quantities = 1,000 lbs.

Clean Air Act Section 112(b):

Hydrofluoric acid (conc. 50% or greater) (7664-39-3), Antimony trioxide (1309-64-4)

State Regulations

Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65, State of California)

WARNING: This product can expose you to chemicals including Antimony oxide (Antimony trioxide) (cancer), which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

16. Other information

Changes

Revision date: 01/20/2026

Revision No: 1,01

This data sheet contains changes from the previous version in section(s): 1,2,9,11.

Other data

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights.

The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)