

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Ätzlösung Nr. 12 für Titanlegierungen

Revision date: 03.06.2022

Product code: 29755

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

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1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Laboratory chemicals

Industrial uses: Uses of substances as such or in preparations at industrial sites

Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Uses advised against

Do not use for private purposes (household).

1.3. Details of the supplier of the safety data sheet

Company name:	Fa. Bernd Kraft GmbH	
Street:	Stempelstraße 6	
Place:	D-47167 Duisburg	
Telephone:	0203/5194-0	Telefax: 0203/5194-290
e-mail:	info@berndkraft.de	
Contact person:	Abteilung Produktsicherheit	Telephone: 0203/5194-107/117
e-mail:	produktsicherheit@berndkraft.de	
Internet:	www.berndkraft.de	
Responsible Department:	Abteilung Produktsicherheit	

1.4. Emergency telephone number:

For Hazardous Materials [or Dangerous Goods] Incidents Spill, Leak, Fire, Exposure, or Accident Call CHEMTREC Day or Night Within USA and Canada: 1-800-424-9300 Outside USA and Canada: +1 703-741-5970 (collect calls accepted)

Further Information

This product is a mixture. REACH Registration Number see section 3.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Met. Corr. 1; H290
Acute Tox. 2; H310
Acute Tox. 2; H330
Acute Tox. 3; H301
Skin Corr. 1A; H314
Eye Dam. 1; H318

Full text of hazard statements: see SECTION 16.

2.2. Label elements

Regulation (EC) No 1272/2008

Hazard components for labelling

nitric acid 16,4 %

hydrofluoric acid 4,7 %

Signal word: Danger

Pictograms:



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Hazard statements

H290 May be corrosive to metals.
H310+H330 Fatal in contact with skin or if inhaled.
H301 Toxic if swallowed.
H314 Causes severe skin burns and eye damage.

Precautionary statements

P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves and eye/face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.

Special labelling of certain mixtures

EUH071 Corrosive to the respiratory tract.

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Mixtures in aqueous solution

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
7697-37-2	nitric acid			15 - < 20 %
	231-714-2	007-030-00-3	01-2119487297-23	
	Ox. Liq. 3, Met. Corr. 1, Acute Tox. 3, Skin Corr. 1A; H272 H290 H331 H314 EUH071			
7664-39-3	Hydrofluoric acid ... %			1 - < 5 %
	231-634-8	009-003-00-1	01-2119458860-33	
	Acute Tox. 1, Acute Tox. 2, Acute Tox. 2, Skin Corr. 1A; H310 H330 H300 H314			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
7697-37-2	231-714-2	nitric acid	15 - < 20 %
	inhalation: ATE 2,65 mg/kg (vapours) Ox. Liq. 3; H272: >= 65 - 100 Skin Corr. 1A; H314: >= 20 - 100 Skin Corr. 1B; H314: >= 5 - < 20		
7664-39-3	231-634-8	Hydrofluoric acid ... %	1 - < 5 %
	inhalation: ATE = 0,5 mg/l (vapours); inhalation: ATE = 0,05 mg/l (dusts or mists); inhalation: LC50 = 1610 ppm (gases); dermal: ATE = 5 mg/kg; oral: ATE = 5 mg/kg Skin Corr. 1A; H314: >= 7 - 100 Skin Corr. 1B; H314: >= 1 - < 7 Eye Irrit. 2; H319: >= 0,1 - < 1		

Further Information

This product does not contain substances of very high concern according to Regulation (EC) No 1907/2006 (REACH), Article 57 above the respective regulatory concentration limit of = 0.1 % (w/w).

SECTION 4: First aid measures

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4.1. Description of first aid measures

General information

First aider: Pay attention to self-protection!

After inhalation

Provide fresh air.
Call a physician immediately.

After contact with skin

Wash immediately with: Water
Take off immediately all contaminated clothing and wash it before reuse.
Call a physician immediately.
Rinse with plenty of water for at least 10 minutes. Immediately remove contaminated clothes. Apply calcium gluconate gel (preparation: boil 5 g of calcium gluconate in 85 ml of hot distilled water, add 10 g glycerol. Allow 5 g of Carmellose-sodium to swell in the hot solution. Stable for 6 months, store in a cool place) and massage into the skin until the pain subsides, in between rinse with water and apply fresh gel. Continue gel therapy for another 15 minutes after the pain has subsided. If no calcium gluconate gel is available, apply several dressings thoroughly moistened with 20 % calcium gluconate solution. Medical advice absolutely required!

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist.
Remove contact lenses, if present and easy to do. Continue rinsing.
Protect uninjured eye.

After ingestion

Rinse mouth immediately and drink plenty of water.
Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

No data available

4.3. Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Co-ordinate fire-fighting measures to the fire surroundings.

Unsuitable extinguishing media

no restriction

5.2. Special hazards arising from the substance or mixture

Non-combustible liquids
Hazardous combustion products
In case of fire may be liberated:
Nitrogen oxides (NOx)
Hydrogen fluoride

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.
Move undamaged containers from immediate hazard area if it can be done safely.
Use water spray jet to protect personnel and to cool endangered containers.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

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General advice

Corrosive to metals.

For non-emergency personnel

Provide adequate ventilation.
Use personal protection equipment.
Avoid contact with skin, eyes and clothes.
Remove persons to safety.
Emergency procedures
Do not breathe dust/fume/gas/mist/vapours/spray.

For emergency responders

Precautionary statements For emergency responders : Personal protection equipment: see section 8

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

6.3. Methods and material for containment and cleaning up

For containment

Cover drains.
Prevent spread over a wide area (e.g. by containment or oil barriers).
Collect in closed and suitable containers for disposal.
Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

For cleaning up

Clean contaminated articles and floor according to the environmental legislation.

Other information

Provide adequate ventilation.
Do not breathe dust/fume/gas/mist/vapours/spray.
Wear breathing apparatus if exposed to vapours/dusts/aerosols.

6.4. Reference to other sections

Safe handling: see section 7
Personal protection equipment: see section 8
Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Read label before use. Handle and open container with care.
When using do not eat, drink, smoke, sniff. Use personal protection equipment.
Provide adequate ventilation. Avoid contact with skin, eyes and clothes.
Do not breathe vapour/aerosol. Use extractor hood (laboratory).

Advice on protection against fire and explosion

No special fire protection measures are necessary.

Advice on general occupational hygiene

Keep away from food, drink and animal feedingstuffs. Remove contaminated, saturated clothing immediately.
Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink. Avoid: aerosol or mist formation Do not breathe vapour/aerosol.

Further information on handling

Draw up and observe skin protection programme.
Wash hands and face before breaks and after work and take a shower if necessary.
Take off immediately all contaminated clothing and wash it before reuse.

7.2. Conditions for safe storage, including any incompatibilities

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Requirements for storage rooms and vessels

Keep container tightly closed. Keep locked up. Store in a place accessible by authorized persons only. Provide adequate ventilation as well as local exhaust at critical locations. Unsuitable container/equipment material: Metal. Glass

Further information on storage conditions

Keep container tightly closed.

7.3. Specific end use(s)

Laboratory chemicals

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
7664-39-3	Hydrogen fluoride (as F)	1.8	1.5		TWA (8 h)	
		3	2.5		STEL (15 min)	
7697-37-2	Nitric acid	1	2.6		STEL (15 min)	

Biological limit values

CAS No	Substance	Parameter	Value	Test material	Sampling time
7664-39-3	Hydrogen fluoride	Fluoride	3 mg/L	Urine	End of shift

8.2. Exposure controls

Appropriate engineering controls

Technical measures and the application of suitable work processes have priority over personal protection equipment.

If handled uncovered, arrangements with local exhaust ventilation have to be used.

Individual protection measures, such as personal protective equipment

Eye/face protection

goggles
Wear eye/face protection.

Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Protective gloves are recommended Company KCL GmbH, D-36124 Eichenzell, email: vertrieb@kcl.de With specification (test according to EN374):

By long-term hand contact

Trade name/designation: KCL 890 Vitoject®
Recommended material: FKM (fluoro rubber) 0,7 mm
Wearing time with permanent contact: > 480 min

By short-term hand contact

Trade name/designation: KCL 897 Butoject®
Recommended material: Butyl caoutchouc (butyl rubber) 0,3 mm

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Wearing time with occasional contact (splashes): > 120 min

The breakthrough times stated above were determined by KCL in laboratory tests acc. to EN374 with samples of the recommended glove types. This recommendation applies only to the product stated in the safety data sheet (>, <) supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Skin protection

Wear suitable protective clothing. Take off immediately all contaminated clothing.

Wash hands before breaks and after work.

Respiratory protection

Wear breathing apparatus if exposed to vapours/dusts/aerosols.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	colourless
Odour:	stinging
Odour threshold:	No data available

Changes in the physical state

Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	?
Sublimation point:	No data available
Softening point:	No data available
Pour point:	No data available
No data available:	
Flash point:	?

Flammability

Solid/liquid:	not applicable
Gas:	not applicable

Explosive properties

No data available

Lower explosion limits:	not determined
Upper explosion limits:	not determined
Auto-ignition temperature:	No data available

Self-ignition temperature

Solid:	not applicable
Gas:	not applicable

Decomposition temperature:	not determined
pH-Value:	acidic
Viscosity / dynamic:	No data available
Viscosity / kinematic:	No data available
Flow time:	No data available

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Solubility in other solvents

not determined

Partition coefficient n-octanol/water:

not determined

Vapour pressure:

No data available

Vapour pressure:

No data available

Density:

1,118 g/cm³

Bulk density:

No data available

Relative vapour density:

not determined

9.2. Other information

Information with regard to physical hazard classes

Sustaining combustion:

No data available

Oxidizing properties

Not oxidising.

Other safety characteristics

Solvent separation test:

No data available

Solvent content:

0

Solid content:

0

Evaporation rate:

not determined

Further Information

Corrosive to metals.

SECTION 10: Stability and reactivity

10.1. Reactivity

Corrosive to metals. Glass

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Alkali (lye)

10.4. Conditions to avoid

none

10.5. Incompatible materials

Cellulose

Metal

10.6. Hazardous decomposition products

In case of fire may be liberated:

SECTION 5: Firefighting measures

Further information

No data available

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicokinetics, metabolism and distribution

There are no data available on the preparation/mixture itself.

Acute toxicity

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Fatal in contact with skin.

Fatal if inhaled.

Toxic if swallowed.

ATEmix calculated

ATE (oral) 106,7 mg/kg; ATE (dermal) 106,7 mg/kg; ATE (inhalation vapour) 6,74 mg/l; ATE (inhalation dust/mist) 0,791 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
7697-37-2	nitric acid				
	inhalation vapour	ATE 2,65 mg/kg			
7664-39-3	Hydrofluoric acid ... %				
	oral	ATE 5 mg/kg			
	dermal	ATE 5 mg/kg			
	inhalation vapour	ATE 0,5 mg/l			
	inhalation dust/mist	ATE 0,05 mg/l			
	inhalation (1 h) gas	LC50 1610 ppm	Rat		

Irritation and corrosivity

Causes severe skin burns and eye damage.

Causes serious eye damage.

Following ingestion Gastric perforation

Irritating to respiratory system.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Specific effects in experiment on an animal

There are no data available on the preparation/mixture itself.

Additional information on tests

There are no data available on the preparation/mixture itself.

Practical experience

There are no data available on the preparation/mixture itself.

11.2. Information on other hazards

Other information

There are no data available on the preparation/mixture itself.

Further information

There are no data available on the preparation/mixture itself.

SECTION 12: Ecological information

12.1. Toxicity

The product is not: Ecotoxic.

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CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
7697-37-2	nitric acid					
	Acute fish toxicity	LC50 mg/l	1559	96 h	Topeka shiner	Environmental Toxicology and Chemistry, other: ASTM E729-26
	Fish toxicity	NOEC	268 mg/l	30 d	juvenile Topeka shiner and with juvenile Fathead m	Study report (2009) Growth tests estimated the test chemical
	Algae toxicity	NOEC	> 419 mg/l	10 d	several benthic diatoms; see results	Marine Biology 43:307-315 (1977) Ten cultures of benthic diatoms were iso
	Acute bacteria toxicity	(EC50	> 1000 mg/l)	3 h	Activated sludge	Study report (2008) OECD Guideline 209

12.2. Persistence and degradability

The product has not been tested.

12.3. Bioaccumulative potential

The product has not been tested.

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

Further information

Do not allow to enter into surface water or drains.
Discharge into the environment must be avoided.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste.
Send to a physico-chemical treatment facility under observation of official regulations.
Do not empty into drains.

Contaminated packaging

This material and its container must be disposed of as hazardous waste. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number:	UN 2922
14.2. UN proper shipping name:	CORROSIVE LIQUID, TOXIC, N.O.S. (nitric acid, Hydrofluoric acid)
14.3. Transport hazard class(es):	8
14.4. Packing group:	II
Hazard label:	8+6.1
Classification code:	CT1
Special Provisions:	274
Limited quantity:	1 L
Excepted quantity:	E2

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Transport category: 2
Hazard No: 86
Tunnel restriction code: E

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 2922
14.2. UN proper shipping name: CORROSIVE LIQUID, TOXIC, N.O.S. (nitric acid, Hydrofluoric acid)
14.3. Transport hazard class(es): 8
14.4. Packing group: II
Hazard label: 8+6.1
Classification code: CT1
Special Provisions: 274 802
Limited quantity: 1 L
Excepted quantity: E2

Marine transport (IMDG)

14.1. UN number or ID number: UN 2922
14.2. UN proper shipping name: CORROSIVE LIQUID, TOXIC, N.O.S. (nitric acid, Hydrofluoric acid)
14.3. Transport hazard class(es): 8
14.4. Packing group: II
Hazard label: 8+6.1
Special Provisions: 274
Limited quantity: 1 L
Excepted quantity: E2
EmS: F-A, S-B

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 2922
14.2. UN proper shipping name: CORROSIVE LIQUID, TOXIC, N.O.S. (nitric acid, Hydrofluoric acid)
14.3. Transport hazard class(es): 8
14.4. Packing group: II
Hazard label: 8+6.1
Special Provisions: A3 A803
Limited quantity Passenger: 0.5 L
Passenger LQ: Y840
Excepted quantity: E2
IATA-packing instructions - Passenger: 851
IATA-max. quantity - Passenger: 1 L
IATA-packing instructions - Cargo: 855
IATA-max. quantity - Cargo: 30 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Warning: Toxic. strongly corrosive.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):
Entry 3, Entry 75

National regulatory information

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Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 1 - slightly hazardous to water

Skin resorption/Sensitization: Permeates easily through outer skin and causes poisoning.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 12.

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 GHS: Globally Harmonized System of Classification and Labelling of Chemicals
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service
 LC50: Lethal concentration, 50%
 LD50: Lethal dose, 50%

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Met. Corr. 1; H290	On basis of test data
Acute Tox. 2; H310	Calculation method
Acute Tox. 2; H330	
Acute Tox. 3; H301	Calculation method
Skin Corr. 1A; H314	Calculation method
Eye Dam. 1; H318	Calculation method

Relevant H and EUH statements (number and full text)

H272 May intensify fire; oxidiser.
 H290 May be corrosive to metals.
 H300 Fatal if swallowed.
 H301 Toxic if swallowed.
 H310 Fatal in contact with skin.
 H310+H330 Fatal in contact with skin or if inhaled.
 H314 Causes severe skin burns and eye damage.
 H318 Causes serious eye damage.
 H330 Fatal if inhaled.
 H331 Toxic if inhaled.
 EUH071 Corrosive to the respiratory tract.

Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

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(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)