

Safety Data Sheet

according to UK REACH Regulation

Ätzlösung für Inconel 718 "Class G" - Lösung 1" "Class G" - Lösung 1" - Lab-ID: 1.2.7.016

Revision date: 04.12.2023

Product code: 27616

Page 1 of 11

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Ätzlösung für Inconel 718 "Class G" - Lösung 1" "Class G" - Lösung 1" - Lab-ID: 1.2.7.016

UFI: DYFF-N20X-R00Q-GN2V

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Laboratory chemicals

Industrial uses: Uses of substances as such or in preparations at industrial sites

Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Uses advised against

Do not use for private purposes (household).

1.3. Details of the supplier of the safety data sheet

Company name:	AnalytiChem GmbH	
Street:	Stempelstraße 6	
Place:	D-47167 Duisburg	
Telephone:	0203/5194-0	Telefax: 0203/5194-290
E-mail:	info@analytichem.de	
Contact person:	Abteilung Produktsicherheit	Telephone: 0203/5194-107/117
E-mail:	produktsicherheit@analytichem.de	
Internet:	www.analytichem.de	
Responsible Department:	Abteilung Produktsicherheit	

1.4. Emergency telephone number:

For Hazardous Materials [or Dangerous Goods] Incidents Spill, Leak, Fire, Exposure, or Accident Call CHEMTREC Day or Night Within USA and Canada: 1-800-424-9300 Outside USA and Canada: +1 703-741-5970 (collect calls accepted)

Further Information

inapplicable, this product is a mixture REACH registration number see section 3

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP Regulation

Met. Corr. 1; H290
Acute Tox. 4; H302
Skin Irrit. 2; H315
Eye Dam. 1; H318
Skin Sens. 1; H317
STOT SE 3; H335

Full text of hazard statements: see SECTION 16.

2.2. Label elements

GB CLP Regulation

Hazard components for labelling

Iron(III) chloride hexahydrate
Hydrochloric acid

Signal word: Danger

Safety Data Sheet

according to UK REACH Regulation

Ätzlösung für Inconel 718 "Class G" - Lösung 1" "Class G" - Lösung 1" - Lab-ID: 1.2.7.016

Revision date: 04.12.2023

Product code: 27616

Page 2 of 11

Pictograms:



Hazard statements

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.

Precautionary statements

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves and eye/face protection.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients**3.2. Mixtures**

Chemical characterization

Mixtures in aqueous solution

Relevant ingredients

CAS No	Chemical name	Quantity		
	EC No	Index No	REACH No	
	Classification (GB CLP Regulation)			
10025-77-1	Iron(III) chloride hexahydrate			35 - < 40 %
	231-729-4		01-2119497998-05	
	Acute Tox. 4, Skin Irrit. 2, Eye Dam. 1, Skin Sens. 1; H302 H315 H318 H317			
7647-01-0	Hydrochloric acid			10 - < 15 %
	231-595-7	017-002-01-X	01-2119484862-27	
	Skin Corr. 1B, STOT SE 3; H314 H335			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity	
	Specific Conc. Limits, M-factors and ATE			
10025-77-1	231-729-4	Iron(III) chloride hexahydrate	35 - < 40 %	
	dermal: LD50 = > 2000 mg/kg; oral: LD50 = 500 mg/kg			
7647-01-0	231-595-7	Hydrochloric acid	10 - < 15 %	
	Skin Corr. 1B; H314: >= 25 - 100 Skin Irrit. 2; H315: >= 10 - < 25 Eye Irrit. 2; H319: >= 10 - < 25 STOT SE 3; H335: >= 10 - 100			

Further Information

This product does not contain substances of very high concern according to Regulation (EC) No 1907/2006 (REACH), Article 57 above the respective regulatory concentration limit of = 0.1 % (w/w).

Safety Data Sheet

according to UK REACH Regulation

Ätzlösung für Inconel 718 "Class G" - Lösung 1" "Class G" - Lösung 1" - Lab-ID: 1.2.7.016

Revision date: 04.12.2023

Product code: 27616

Page 3 of 11

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

First aider: Pay attention to self-protection!

After inhalation

Provide fresh air.

Call a physician immediately.

After contact with skin

Wash immediately with: Water

Take off immediately all contaminated clothing and wash it before reuse.

Call a physician immediately.

After contact with eyes

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist.

Remove contact lenses, if present and easy to do. Continue rinsing.

Protect uninjured eye.

After ingestion

Rinse mouth immediately and drink plenty of water.

Do NOT induce vomiting. Do not allow a neutralisation agent to be drunk.

Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Irritant

Cough

Dyspnoea

Allergic reactions

4.3. Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Co-ordinate fire-fighting measures to the fire surroundings.

Unsuitable extinguishing media

no restriction

5.2. Special hazards arising from the substance or mixture

Non-combustible liquids

Hazardous combustion products

In case of fire may be liberated:

Hydrogen chloride (HCl)

5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus.

In case of fire and/or explosion do not breathe fumes.

Avoid contact with skin, eyes and clothes.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

Move undamaged containers from immediate hazard area if it can be done safely.

Use water spray jet to protect personnel and to cool endangered containers.

SECTION 6: Accidental release measures

Safety Data Sheet

according to UK REACH Regulation

Ätzlösung für Inconel 718 "Class G" - Lösung 1" "Class G" - Lösung 1" - Lab-ID: 1.2.7.016

Revision date: 04.12.2023

Product code: 27616

Page 4 of 11

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Corrosive to metals.

For non-emergency personnel

Provide adequate ventilation.
Use personal protection equipment.
Avoid contact with skin, eyes and clothes.
Remove persons to safety.
Emergency procedures
Consult an expert
Do not breathe dust/fume/gas/mist/vapours/spray.

For emergency responders

Precautionary statements For emergency responders : Personal protection equipment: see section 8

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

6.3. Methods and material for containment and cleaning up

For containment

Cover drains.
Prevent spread over a wide area (e.g. by containment or oil barriers).
Collect in closed and suitable containers for disposal.
Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

For cleaning up

Clean contaminated articles and floor according to the environmental legislation.

Other information

Provide adequate ventilation.
Do not breathe dust/fume/gas/mist/vapours/spray.
Wear breathing apparatus if exposed to vapours/dusts/aerosols.

6.4. Reference to other sections

Safe handling: see section 7
Personal protection equipment: see section 8
Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Read label before use.
When using do not eat, drink, smoke, sniff.
Handle and open container with care.
Use personal protection equipment.
Provide adequate ventilation.
Do not breathe vapour/aerosol.
Avoid contact with skin, eyes and clothes.

Advice on protection against fire and explosion

No special fire protection measures are necessary.

Advice on general occupational hygiene

Keep away from food, drink and animal feedingstuffs. Remove contaminated, saturated clothing immediately.
Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink. Avoid: aerosol or mist formation Do not breathe vapour/aerosol.

Further information on handling

Draw up and observe skin protection programme.

Safety Data Sheet

according to UK REACH Regulation

Ätzlösung für Inconel 718 "Class G" - Lösung 1" "Class G" - Lösung 1" - Lab-ID: 1.2.7.016

Revision date: 04.12.2023

Product code: 27616

Page 5 of 11

Wash hands and face before breaks and after work and take a shower if necessary.
Take off immediately all contaminated clothing and wash it before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Corrosive to metals.
Unsuitable container/equipment material: Metal
The product develops hydrogen in an aqueous solution in contact with metals.

Hints on joint storage

national regulations

Further information on storage conditions

Keep container tightly closed.

7.3. Specific end use(s)

Laboratory chemicals

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits (EH40)

CAS No	Substance	ppm	mg/m ³	fibres/ml	Category	Origin
7647-01-0	Hydrogen chloride (gas and aerosol mists)	1	2		TWA (8 h)	WEL
		5	8		STEL (15 min)	WEL

DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
10025-77-1	Iron(III) chloride hexahydrate			
	Worker DNEL, long-term	dermal	systemic	2,8 mg/kg bw/day
	Consumer DNEL, long-term	dermal	systemic	1,4 mg/kg bw/day
	Consumer DNEL, long-term	oral	systemic	0,28 mg/kg bw/day
	Consumer DNEL, acute	oral	systemic	20 mg/kg bw/day
7647-01-0	Hydrochloric acid			
	Worker DNEL, long-term	inhalation	local	8 mg/m ³
	Worker DNEL, acute	inhalation	local	15 mg/m ³
	Consumer DNEL, long-term	inhalation	local	8 mg/m ³
	Consumer DNEL, acute	inhalation	local	15 mg/m ³

8.2. Exposure controls

Appropriate engineering controls

Technical measures and the application of suitable work processes have priority over personal protection equipment.

If handled uncovered, arrangements with local exhaust ventilation have to be used.

Individual protection measures, such as personal protective equipment

Eye/face protection

goggles
Wear eye/face protection.

Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four

Safety Data Sheet

according to UK REACH Regulation

Ätzlösung für Inconel 718 "Class G" - Lösung 1" "Class G" - Lösung 1" - Lab-ID: 1.2.7.016

Revision date: 04.12.2023

Product code: 27616

Page 6 of 11

control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Suitable examples are gloves of KCL GmbH, D-36124 Eichenzell, e-mail: vertrieb@kcl.de with the following specification (test according to EN 374):

By long-term hand contact

Trade name/designation: KCL 730 Camatril® Velours

Recommended material: NBR (Nitrile rubber) 0,4 mm

Wearing time with permanent contact: > 480 min

By short-term hand contact

Trade name/designation: KCL 720 Camapren®

Recommended material: CR (polychloroprene, chloroprene rubber) 0,65 mm

Wearing time with occasional contact (splashes): > 480 min

The breakthrough times stated above were determined by KCL in laboratory tests acc. to EN374 with samples of the recommended glove types. This recommendation applies only to the product stated in the safety data sheet supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Skin protection

Wear suitable protective clothing. Take off immediately all contaminated clothing.

Wash hands before breaks and after work.

Respiratory protection

Wear breathing apparatus if exposed to vapours/dusts/aerosols.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	
Odour:	like: Nitric acid
Odour threshold:	No data available
Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	No data available
Flammability:	not applicable
	not applicable
Lower explosion limits:	not determined
Upper explosion limits:	not determined
Flash point:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	not determined
pH-Value:	0,0
Viscosity / kinematic:	No data available
Water solubility:	completely miscible

Safety Data Sheet

according to UK REACH Regulation

Ätzlösung für Inconel 718 "Class G" - Lösung 1" "Class G" - Lösung 1" - Lab-ID: 1.2.7.016

Revision date: 04.12.2023

Product code: 27616

Page 7 of 11

Solubility in other solvents	
not determined	
Partition coefficient n-octanol/water:	not determined
Vapour pressure:	No data available
Vapour pressure:	No data available
Density (at 20 °C):	1,2942 g/cm ³
Bulk density:	No data available
Relative vapour density:	not determined

9.2. Other information

Information with regard to physical hazard classes

Explosive properties	
No data available	
Sustaining combustion:	Not sustaining combustion
Self-ignition temperature	
Solid:	not applicable
Gas:	not applicable
Oxidizing properties	
Not oxidising.	

Other safety characteristics

Evaporation rate:	not determined
Solvent separation test:	No data available
Solvent content:	0
Solid content:	0
Sublimation point:	No data available
Softening point:	No data available
Pour point:	No data available
No data available:	
Viscosity / dynamic:	No data available
Flow time:	No data available

Further Information

Corrosive to metals.

SECTION 10: Stability and reactivity

10.1. Reactivity

Corrosive to metals.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Alkali (lye)

10.4. Conditions to avoid

No data available

10.5. Incompatible materials

Metal

10.6. Hazardous decomposition products

In case of fire may be liberated:
SECTION 5: Firefighting measures

Further information

No data available

Safety Data Sheet

according to UK REACH Regulation

Ätzlösung für Inconel 718 "Class G" - Lösung 1" "Class G" - Lösung 1" - Lab-ID: 1.2.7.016

Revision date: 04.12.2023

Product code: 27616

Page 8 of 11

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in GB CLP Regulation

Toxicokinetics, metabolism and distribution

There are no data available on the preparation/mixture itself.

Acute toxicity

Harmful if swallowed.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
10025-77-1	Iron(III) chloride hexahydrate				
	oral	LD50 500 mg/kg	Rat	Study report (2004)	OECD Guideline 423
	dermal	LD50 > 2000 mg/kg	Rat	Study report (2004)	OECD Guideline 402

Irritation and corrosivity

Causes skin irritation.
Causes serious eye damage.
Following ingestion Gastric perforation
Mucous membrane irritation in the mouth, throat, esophagus and gastrointestinal tract.
Irritating to respiratory system.
Pulmonary oedema
see also Section 4

Sensitising effects

May cause an allergic skin reaction. (Iron(III) chloride hexahydrate)

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (Hydrochloric acid)

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Specific effects in experiment on an animal

There are no data available on the preparation/mixture itself.

Additional information on tests

There are no data available on the preparation/mixture itself.

Practical experience

There are no data available on the preparation/mixture itself.

11.2. Information on other hazards

Other information

There are no data available on the preparation/mixture itself.

Further information

There are no data available on the preparation/mixture itself.

SECTION 12: Ecological information

Safety Data Sheet

according to UK REACH Regulation

Ätzlösung für Inconel 718 "Class G" - Lösung 1" "Class G" - Lösung 1" - Lab-ID: 1.2.7.016

Revision date: 04.12.2023

Product code: 27616

Page 9 of 11

12.1. Toxicity

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
7647-01-0	Hydrochloric acid					
	Acute fish toxicity	LC50	862 mg/l	96 h	Leuciscus idus	

12.2. Persistence and degradability

The methods for determining the biological degradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

There are no data available on the mixture itself.

BCF

CAS No	Chemical name	BCF	Species	Source
10025-77-1	Iron(III) chloride hexahydrate	48	Fish, Oreochromis mossambicus	Indian Journal of En

12.4. Mobility in soil

There are no data available on the mixture itself.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to UK REACH.

There are no data available on the mixture itself.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Harmful effect due to pH shift.

Forms corrosive mixtures with water even if diluted.

Further information

Do not allow to enter into surface water or drains.

Discharge into the environment must be avoided.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste.

Send to a physico-chemical treatment facility under observation of official regulations.

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

Dispose of waste according to "Kreislaufwirtschafts- und Abfallgesetz (KrW-/AbfG)".

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number:	UN 1789
14.2. UN proper shipping name:	HYDROCHLORIC ACID
14.3. Transport hazard class(es):	8
14.4. Packing group:	II
Hazard label:	8
Classification code:	C1
Special Provisions:	520

Safety Data Sheet

according to UK REACH Regulation

Ätzlösung für Inconel 718 "Class G" - Lösung 1" "Class G" - Lösung 1" - Lab-ID: 1.2.7.016

Revision date: 04.12.2023

Product code: 27616

Page 10 of 11

Limited quantity: 1 L
 Excepted quantity: E2
 Transport category: 2
 Hazard No: 80
 Tunnel restriction code: E

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 1789
14.2. UN proper shipping name: HYDROCHLORIC ACID
14.3. Transport hazard class(es): 8
14.4. Packing group: II
 Hazard label: 8
 Classification code: C1
 Special Provisions: 520
 Limited quantity: 1 L
 Excepted quantity: E2

Marine transport (IMDG)

14.1. UN number or ID number: UN 1789
14.2. UN proper shipping name: HYDROCHLORIC ACID
14.3. Transport hazard class(es): 8
14.4. Packing group: II
 Hazard label: 8
 Special Provisions: -
 Limited quantity: 1 L
 Excepted quantity: E2
 EmS: F-A, S-B

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: UN 1789
14.2. UN proper shipping name: HYDROCHLORIC ACID
14.3. Transport hazard class(es): 8
14.4. Packing group: II
 Hazard label: 8
 Special Provisions: A3 A803
 Limited quantity Passenger: 0.5 L
 Passenger LQ: Y840
 Excepted quantity: E2
 IATA-packing instructions - Passenger: 851
 IATA-max. quantity - Passenger: 1 L
 IATA-packing instructions - Cargo: 855
 IATA-max. quantity - Cargo: 30 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Warning: strongly corrosive.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):
 Entry 3

Safety Data Sheet

according to UK REACH Regulation

Ätzlösung für Inconel 718 "Class G" - Lösung 1" "Class G" - Lösung 1" - Lab-ID: 1.2.7.016

Revision date: 04.12.2023

Product code: 27616

Page 11 of 11

National regulatory information

Employment restrictions:	Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.
Water hazard class (D):	1 - slightly hazardous to water
Skin resorption/Sensitization:	Causes allergic hypersensitivity reactions.

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 1,9.

Abbreviations and acronyms

Met. Corr: Corrosive to metals
Acute Tox: Acute toxicity
Skin Corr: Skin corrosion
Skin Irrit: Skin irritation
Eye Dam: Eye damage
Skin Sens: Skin sensitisation
STOT SE: Specific target organ toxicity - single exposure
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonized System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%

Relevant H and EUH statements (number and full text)

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.

Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)