

## Safety Data Sheet

according to Regulation (EC) No 1907/2006

### Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l

Revision date: 31.05.2022

Product code: 27159

Page 1 of 12

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### Use of the substance/mixture

Laboratory chemicals

Industrial uses: Uses of substances as such or in preparations at industrial sites

Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

#### Uses advised against

Do not use for private purposes (household).

### 1.3. Details of the supplier of the safety data sheet

Company name:	Fa. Bernd Kraft GmbH	
Street:	Stempelstraße 6	
Place:	D-47167 Duisburg	
Telephone:	0203/5194-0	Telefax: 0203/5194-290
e-mail:	info@berndkraft.de	
Contact person:	Abteilung Produktsicherheit	Telephone: 0203/5194-107/117
e-mail:	produktsicherheit@berndkraft.de	
Internet:	www.berndkraft.de	
Responsible Department:	Abteilung Produktsicherheit	

### 1.4. Emergency telephone number:

For Hazardous Materials [or Dangerous Goods] Incidents Spill, Leak, Fire, Exposure, or Accident Call CHEMTREC Day or Night Within USA and Canada: 1-800-424-9300 Outside USA and Canada: +1 703-741-5970 (collect calls accepted)

### Further Information

This product is a mixture. REACH Registration Number see section 3.

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

#### Regulation (EC) No 1272/2008

Met. Corr. 1; H290

Acute Tox. 2; H330

Acute Tox. 3; H301

Acute Tox. 3; H311

Skin Corr. 1A; H314

Eye Dam. 1; H318

Full text of hazard statements: see SECTION 16.

### 2.2. Label elements

#### Regulation (EC) No 1272/2008

#### Hazard components for labelling

nitric acid 18,29 %

hydrofluoric acid 1,1 %

Signal word: Danger

#### Pictograms:



**Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l**

Revision date: 31.05.2022

Product code: 27159

Page 2 of 12

**Hazard statements**

H290 May be corrosive to metals.  
H301+H311 Toxic if swallowed or in contact with skin.  
H330 Fatal if inhaled.  
H314 Causes severe skin burns and eye damage.

**Precautionary statements**

P260  
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.  
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P405 Store locked up.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Special labelling of certain mixtures**

EUH071 Corrosive to the respiratory tract.

**2.3. Other hazards**

No information available.

**SECTION 3: Composition/information on ingredients**

**3.2. Mixtures**

**Chemical characterization**

Mixtures in aqueous solution

**Hazardous components**

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
7697-37-2	nitric acid			15 - < 20 %
	231-714-2	007-030-00-3	01-2119487297-23	
	Ox. Liq. 3, Met. Corr. 1, Acute Tox. 3, Skin Corr. 1A; H272 H290 H331 H314 EUH071			
7664-39-3	hydrofluoric acid ... %			1 - < 5 %
	231-634-8	009-003-00-1		
	Acute Tox. 1, Acute Tox. 2, Acute Tox. 2, Skin Corr. 1A; H310 H330 H300 H314			

Full text of H and EUH statements: see section 16.

**Specific Conc. Limits, M-factors and ATE**

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
7697-37-2	231-714-2	nitric acid	15 - < 20 %
		inhalation: ATE = 2,65 mg/kg (vapours) Ox. Liq. 3; H272: >= 65 - 100 Skin Corr. 1A; H314: >= 20 - 100 Skin Corr. 1B; H314: >= 5 - < 20	
7664-39-3	231-634-8	hydrofluoric acid ... %	1 - < 5 %
		inhalation: ATE = 0,5 mg/l (vapours); inhalation: ATE = 0,05 mg/l (dusts or mists); inhalation: LC50 = 1610 ppm (gases); dermal: ATE = 5 mg/kg; oral: ATE = 5 mg/kg Skin Corr. 1A; H314: >= 7 - 100 Skin Corr. 1B; H314: >= 1 - < 7 Eye Irrit. 2; H319: >= 0,1 - < 1	

**Further Information**

This product does not contain substances of very high concern according to Regulation (EC) No 1907/2006 (REACH), Article 57 above the respective regulatory concentration limit of = 0.1 % (w/w).

**Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l**

Revision date: 31.05.2022

Product code: 27159

Page 3 of 12

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**General information**

First aider: Pay attention to self-protection! Remove affected person from the danger area and lay down.

**After inhalation**

Provide fresh air.

If breathing is irregular or stopped, administer artificial respiration.

Call a physician immediately.

**After contact with skin**

Rinse with plenty of water for at least 10 minutes. Immediately remove contaminated clothes. Apply calcium gluconate gel (preparation: boil 5 g of calcium gluconate in 85 ml of hot distilled water, add 10 g glycerol. Allow 5 g of Carmellose-sodium to swell in the hot solution. Stable for 6 months, store in a cool place) and massage into the skin until the pain subsides, in between rinse with water and apply fresh gel. Continue gel therapy for another 15 minutes after the pain has subsided. If no calcium gluconate gel is available, apply several dressings thoroughly moistened with 20 % calcium gluconate solution. Medical advice absolutely required!  
Wash immediately with: Water

**After contact with eyes**

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist.

Remove contact lenses, if present and easy to do. Continue rinsing.

Protect uninjured eye.

**After ingestion**

Rinse mouth immediately and drink plenty of water.

Do NOT induce vomiting. Do not allow a neutralisation agent to be drunk.

Call a physician immediately.

**4.2. Most important symptoms and effects, both acute and delayed**

Causes burns.

Irritant

Cough

Dyspnoea

Vomiting

Methaemoglobinaemia

Risk of serious damage to eyes.

**4.3. Indication of any immediate medical attention and special treatment needed**

No data available

**SECTION 5: Firefighting measures**

**5.1. Extinguishing media**

**Suitable extinguishing media**

Co-ordinate fire-fighting measures to the fire surroundings.

**Unsuitable extinguishing media**

no restriction

**5.2. Special hazards arising from the substance or mixture**

Non-combustible liquids

Hazardous combustion products

In case of fire may be liberated:

Nitrogen oxides (NO<sub>x</sub>)

Hydrogen fluoride

**5.3. Advice for firefighters**

**Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l**

Revision date: 31.05.2022

Product code: 27159

Page 4 of 12

In case of fire: Wear self-contained breathing apparatus.  
In case of fire and/or explosion do not breathe fumes.  
Avoid contact with skin, eyes and clothes.

**Additional information**

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.  
Move undamaged containers from immediate hazard area if it can be done safely.  
Use water spray jet to protect personnel and to cool endangered containers.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

**General advice**

Corrosive to metals.

**For non-emergency personnel**

Provide adequate ventilation.  
Use personal protection equipment.  
Avoid contact with skin, eyes and clothes.  
Remove persons to safety.  
Emergency procedures  
Do not breathe dust/fume/gas/mist/vapours/spray.

**For emergency responders**

Precautionary statements For emergency responders : Personal protection equipment: see section 8

**6.2. Environmental precautions**

Do not allow to enter into surface water or drains.

**6.3. Methods and material for containment and cleaning up**

**For containment**

Cover drains.  
Prevent spread over a wide area (e.g. by containment or oil barriers).  
Collect in closed and suitable containers for disposal.  
Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

**For cleaning up**

Clean contaminated articles and floor according to the environmental legislation.

**Other information**

Provide adequate ventilation.  
Do not breathe dust/fume/gas/mist/vapours/spray.  
Wear breathing apparatus if exposed to vapours/dusts/aerosols.

**6.4. Reference to other sections**

Safe handling: see section 7  
Personal protection equipment: see section 8  
Disposal: see section 13

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

**Advice on safe handling**

Read label before use. Handle and open container with care.  
When using do not eat, drink, smoke, sniff. Use personal protection equipment.  
Provide adequate ventilation. Avoid contact with skin, eyes and clothes.  
Do not breathe vapour/aerosol. Use extractor hood (laboratory).

**Advice on protection against fire and explosion**

No special fire protection measures are necessary.

**Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l**

Revision date: 31.05.2022

Product code: 27159

Page 5 of 12

**Advice on general occupational hygiene**

Keep away from food, drink and animal feedingstuffs. Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink. Avoid: aerosol or mist formation Do not breathe vapour/aerosol.

**Further information on handling**

Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. Take off immediately all contaminated clothing and wash it before reuse.

**7.2. Conditions for safe storage, including any incompatibilities**

**Requirements for storage rooms and vessels**

Keep container tightly closed. Keep locked up. Store in a place accessible by authorized persons only. Provide adequate ventilation as well as local exhaust at critical locations. Unsuitable container/equipment material: Metal., Glass

**Further information on storage conditions**

Store in a well-ventilated place. Keep container tightly closed.

**7.3. Specific end use(s)**

Laboratory chemicals

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational exposure limits**

CAS No	Substance	ppm	mg/m <sup>3</sup>	fib/cm <sup>3</sup>	Category	Origin
7664-39-3	Hydrogen fluoride (as F)	1.8	1.5		TWA (8 h)	
		3	2.5		STEL (15 min)	
7697-37-2	Nitric acid	1	2.6		STEL (15 min)	

**Biological limit values**

CAS No	Substance	Parameter	Value	Test material	Sampling time
7664-39-3	Hydrogen fluoride	Fluoride	2 mg/L	Urine	Prior to shift

**8.2. Exposure controls**

**Appropriate engineering controls**

Technical measures and the application of suitable work processes have priority over personal protection equipment.

If handled uncovered, arrangements with local exhaust ventilation have to be used.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

goggles  
Wear eye/face protection.

**Hand protection**

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Protective gloves are recommended Company KCL GmbH, D-36124 Eichenzell, email: [vertrieb@kcl.de](mailto:vertrieb@kcl.de) With

**Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l**

Revision date: 31.05.2022

Product code: 27159

Page 6 of 12

specification (test according to EN374):

By long-term hand contact

Trade name/designation: KCL 897 Butoject®

Recommended material: Butyl caoutchouc (butyl rubber) 0,3 mm

Wearing time with permanent contact: > 480 min

By short-term hand contact

Trade name/designation: KCL 720 Camapren®

Recommended material: CR (polychloroprene, chloroprene rubber) 0,65 mm

Wearing time with occasional contact (splashes): > 240 min

The breakthrough times stated above were determined by KCL in laboratory tests acc. to EN374 with samples of the recommended glove types. This recommendation applies only to the product stated in the safety data sheet supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

**Skin protection**

Wear suitable protective clothing. Take off immediately all contaminated clothing.

Wash hands before breaks and after work.

**Respiratory protection**

Wear breathing apparatus if exposed to vapours/dusts/aerosols.

**Environmental exposure controls**

Do not allow to enter into surface water or drains.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

Physical state:	Liquid
Colour:	colourless
Odour:	stinging
Odour threshold:	No data available

**Changes in the physical state**

Melting point/freezing point:	No data available
Boiling point or initial boiling point and boiling range:	No data available
Sublimation point:	No data available
Softening point:	No data available
Pour point:	No data available
No data available:	
Flash point:	No data available

**Flammability**

Solid/liquid:	not applicable
Gas:	not applicable

**Explosive properties**

No data available

Lower explosion limits:	No data available
Upper explosion limits:	No data available
Auto-ignition temperature:	No data available

**Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l**

Revision date: 31.05.2022

Product code: 27159

Page 7 of 12

**Self-ignition temperature**

Solid: not applicable  
Gas: not applicable

Decomposition temperature: not determined

pH-Value: acidic

Viscosity / dynamic: No data available

Viscosity / kinematic: No data available

Flow time: No data available

**Solubility in other solvents**

not determined

Partition coefficient n-octanol/water: No data available

Vapour pressure: No data available

Vapour pressure: No data available

Density: 1,18042 g/cm<sup>3</sup>

Bulk density: No data available

Relative vapour density: No data available

**9.2. Other information**

**Information with regard to physical hazard classes**

Sustaining combustion: No data available

Oxidizing properties  
Not oxidising.

**Other safety characteristics**

Solvent separation test: No data available

Solvent content: 0

Solid content: 0

Evaporation rate: No data available

**Further Information**

Corrosive to metals.

**SECTION 10: Stability and reactivity**

**10.1. Reactivity**

Corrosive to metals.

**10.2. Chemical stability**

The product is stable under storage at normal ambient temperatures.

**10.3. Possibility of hazardous reactions**

Alkali (lye)

The product develops hydrogen in an aqueous solution in contact with metals.

Amines, Ammonia, Alcohols, Alkali metals, Hydrogen peroxide

Copper, Combustible solids, Solvent, Alkaline earth metal, mercury (Hg).

**10.4. Conditions to avoid**

No data available

**10.5. Incompatible materials**

Cellulose

Glass

Metal

The product develops hydrogen in an aqueous solution in contact with metals.

**Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l**

Revision date: 31.05.2022

Product code: 27159

Page 8 of 12

**10.6. Hazardous decomposition products**

In case of fire may be liberated:  
SECTION 5: Firefighting measures

**Further information**

No data available

**SECTION 11: Toxicological information**

**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008**

**Toxicokinetics, metabolism and distribution**

There are no data available on the preparation/mixture itself.

**Acute toxicity**

Fatal if inhaled.  
Toxic if swallowed.  
Toxic in contact with skin.

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
7697-37-2	nitric acid				
	inhalation vapour	ATE 2,65 mg/kg			
7664-39-3	hydrofluoric acid ... %				
	oral	ATE 5 mg/kg			
	dermal	ATE 5 mg/kg			
	inhalation vapour	ATE 0,5 mg/l			
	inhalation dust/mist	ATE 0,05 mg/l			
	inhalation (1 h) gas	LC50 1610 ppm	Rat		

**Irritation and corrosivity**

Causes severe skin burns and eye damage.  
Causes serious eye damage.  
Following ingestion Gastric perforation  
Irritating to respiratory system.  
Pulmonary oedema

**Sensitising effects**

Based on available data, the classification criteria are not met.

**Carcinogenic/mutagenic/toxic effects for reproduction**

Based on available data, the classification criteria are not met.

**STOT-single exposure**

Based on available data, the classification criteria are not met.

**STOT-repeated exposure**

Based on available data, the classification criteria are not met.

**Aspiration hazard**

Based on available data, the classification criteria are not met.

**Specific effects in experiment on an animal**

There are no data available on the preparation/mixture itself.

**Additional information on tests**

There are no data available on the preparation/mixture itself.

**Practical experience**

There are no data available on the preparation/mixture itself.



**Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l**

Revision date: 31.05.2022

Product code: 27159

Page 9 of 12

**11.2. Information on other hazards**

**Other information**

There are no data available on the preparation/mixture itself.

**Further information**

There are no data available on the preparation/mixture itself.

**SECTION 12: Ecological information**

**12.1. Toxicity**

The product is not: Ecotoxic.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h]   [d]	Species	Source	Method
7697-37-2	nitric acid					
	Acute fish toxicity	LC50 mg/l	1559	96 h	Topeka shiner	Environmental Toxicology and Chemistry, other: ASTM E729-26
	Fish toxicity	NOEC	268 mg/l	30 d	juvenile Topeka shiner and with juvenile Fathead m	Study report (2009) Growth tests estimated the test chemical
	Algae toxicity	NOEC mg/l	> 419	10 d	several benthic diatoms; see results	Marine Biology 43:307-315 (1977) Ten cultures of benthic diatoms were iso
	Acute bacteria toxicity	(EC50 mg/l)	> 1000	3 h	Activated sludge	Study report (2008) OECD Guideline 209

**12.2. Persistence and degradability**

The product has not been tested.

**12.3. Bioaccumulative potential**

The product has not been tested.

**12.4. Mobility in soil**

The product has not been tested.

**12.5. Results of PBT and vPvB assessment**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

The product has not been tested.

**12.6. Endocrine disrupting properties**

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

**Further information**

Do not allow to enter into surface water or drains.

Discharge into the environment must be avoided.

**SECTION 13: Disposal considerations**

**13.1. Waste treatment methods**

**Disposal recommendations**

Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste.

Send to a physico-chemical treatment facility under observation of official regulations.

Do not empty into drains.

**Contaminated packaging**

This material and its container must be disposed of as hazardous waste. Handle contaminated packages in the same way as the substance itself.

**Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l**

Revision date: 31.05.2022

Product code: 27159

Page 10 of 12

**SECTION 14: Transport information**

**Land transport (ADR/RID)**

<b>14.1. UN number or ID number:</b>	UN 2922
<b>14.2. UN proper shipping name:</b>	CORROSIVE LIQUID, TOXIC, N.O.S. (nitric acid, Hydrofluoric acid)
<b>14.3. Transport hazard class(es):</b>	8
<b>14.4. Packing group:</b>	II
Hazard label:	8+6.1
Classification code:	CT1
Special Provisions:	274
Limited quantity:	1 L
Excepted quantity:	E2
Transport category:	2
Hazard No:	86
Tunnel restriction code:	E

**Inland waterways transport (ADN)**

<b>14.1. UN number or ID number:</b>	UN 2922
<b>14.2. UN proper shipping name:</b>	CORROSIVE LIQUID, TOXIC, N.O.S. (nitric acid, Hydrofluoric acid)
<b>14.3. Transport hazard class(es):</b>	8
<b>14.4. Packing group:</b>	II
Hazard label:	8+6.1
Classification code:	CT1
Special Provisions:	274 802
Limited quantity:	1 L
Excepted quantity:	E2

**Marine transport (IMDG)**

<b>14.1. UN number or ID number:</b>	UN 2922
<b>14.2. UN proper shipping name:</b>	CORROSIVE LIQUID, TOXIC, N.O.S. (nitric acid, Hydrofluoric acid)
<b>14.3. Transport hazard class(es):</b>	8
<b>14.4. Packing group:</b>	II
Hazard label:	8+6.1
Special Provisions:	274
Limited quantity:	1 L
Excepted quantity:	E2
EmS:	F-A, S-B

**Air transport (ICAO-TI/IATA-DGR)**

<b>14.1. UN number or ID number:</b>	UN 2922
<b>14.2. UN proper shipping name:</b>	CORROSIVE LIQUID, TOXIC, N.O.S. (nitric acid, Hydrofluoric acid)
<b>14.3. Transport hazard class(es):</b>	8
<b>14.4. Packing group:</b>	II
Hazard label:	8+6.1
Special Provisions:	A3 A803
Limited quantity Passenger:	0.5 L
Passenger LQ:	Y840
Excepted quantity:	E2
IATA-packing instructions - Passenger:	851
IATA-max. quantity - Passenger:	1 L
IATA-packing instructions - Cargo:	855
IATA-max. quantity - Cargo:	30 L

**14.5. Environmental hazards**

ENVIRONMENTALLY HAZARDOUS:	No
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**Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l**

Revision date: 31.05.2022

Product code: 27159

Page 11 of 12

**14.6. Special precautions for user**

Warning: Toxic. strongly corrosive.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

**EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 75

**National regulatory information**

Employment restrictions:

Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D):

1 - slightly hazardous to water

Skin resorption/Sensitization:

Permeates easily through outer skin and causes poisoning.

**15.2. Chemical safety assessment**

Chemical safety assessments for substances in this mixture were not carried out.

**SECTION 16: Other information**

**Changes**

This data sheet contains changes from the previous version in section(s): 1.

**Abbreviations and acronyms**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service

LC50: Lethal concentration, 50%

LD50: Lethal dose, 50%

**Relevant H and EUH statements (number and full text)**

H272	May intensify fire; oxidiser.
H290	May be corrosive to metals.
H300	Fatal if swallowed.
H301	Toxic if swallowed.
H301+H311	Toxic if swallowed or in contact with skin.
H310	Fatal in contact with skin.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
H331	Toxic if inhaled.
EUH071	Corrosive to the respiratory tract.

**Further Information**

The above information describes exclusively the safety requirements of the product and is based on our

## Safety Data Sheet

according to Regulation (EC) No 1907/2006

### Ätzlösung für Titan-Alloys (PW4000 Engine Mounts) 200 ml HNO<sub>3</sub> 69% + 20 ml HF 49%/l

Revision date: 31.05.2022

Product code: 27159

Page 12 of 12

present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

*(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)*